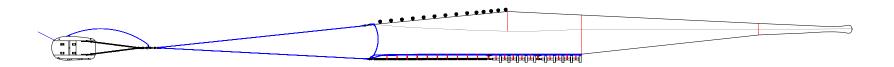


Ecosystems Surveys Branch National Marine Fisheries Service Northeast Fisheries Science Center 166 Water Street Woods Hole, Massachusetts 02543 USA

Survey Trawl Reference Manual

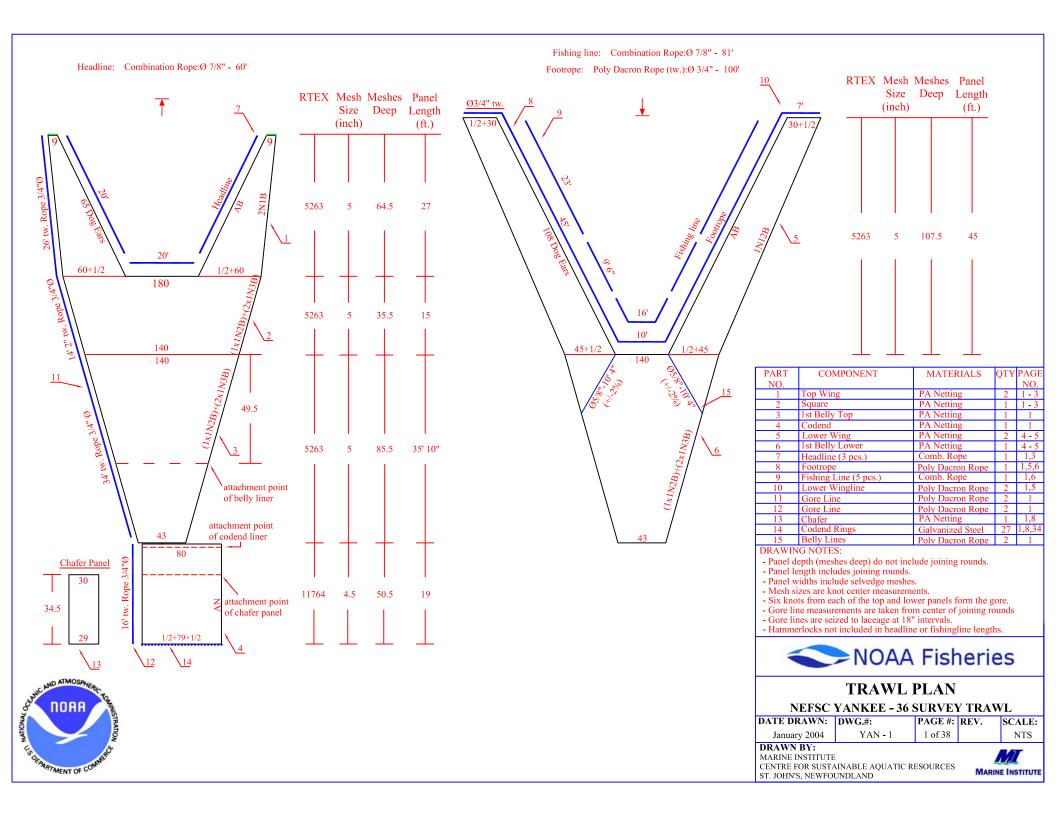


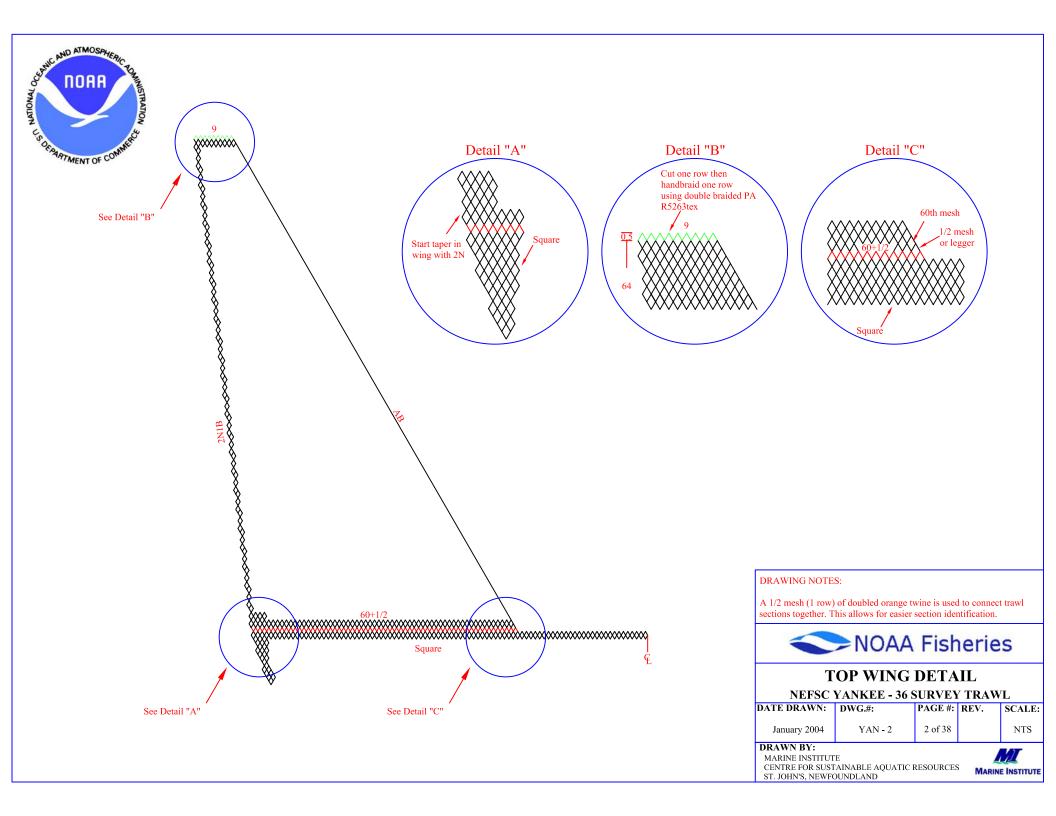
Yankee - 36

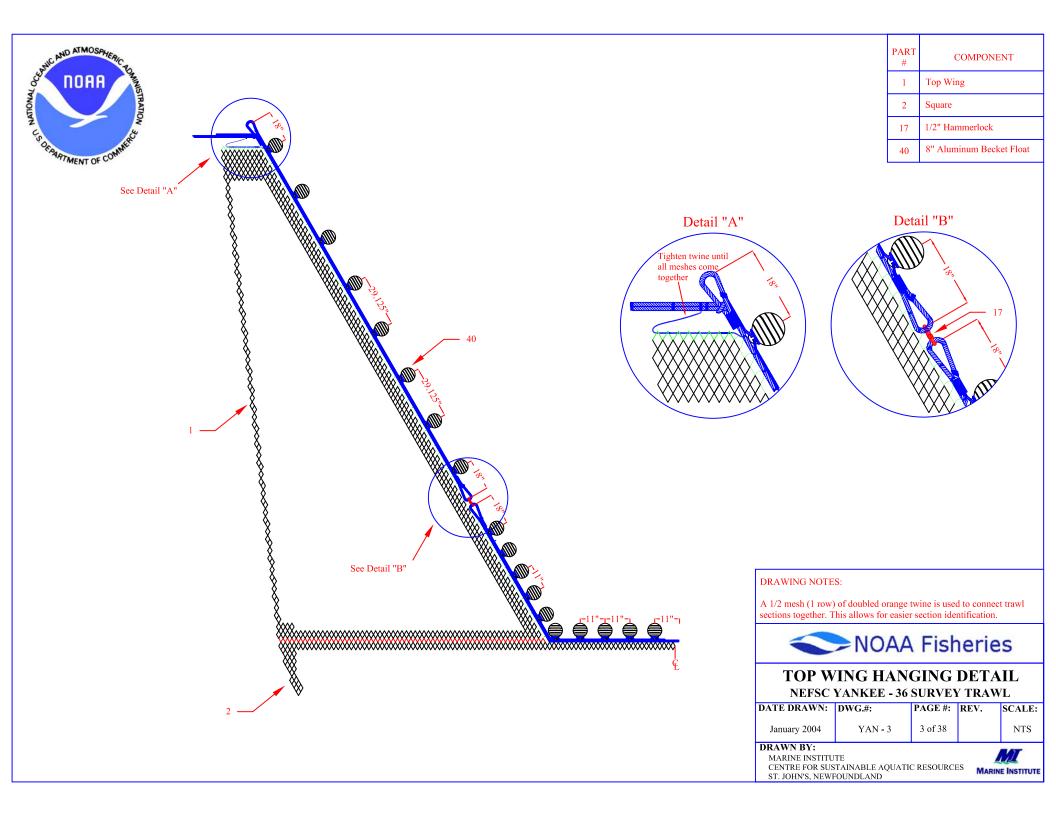


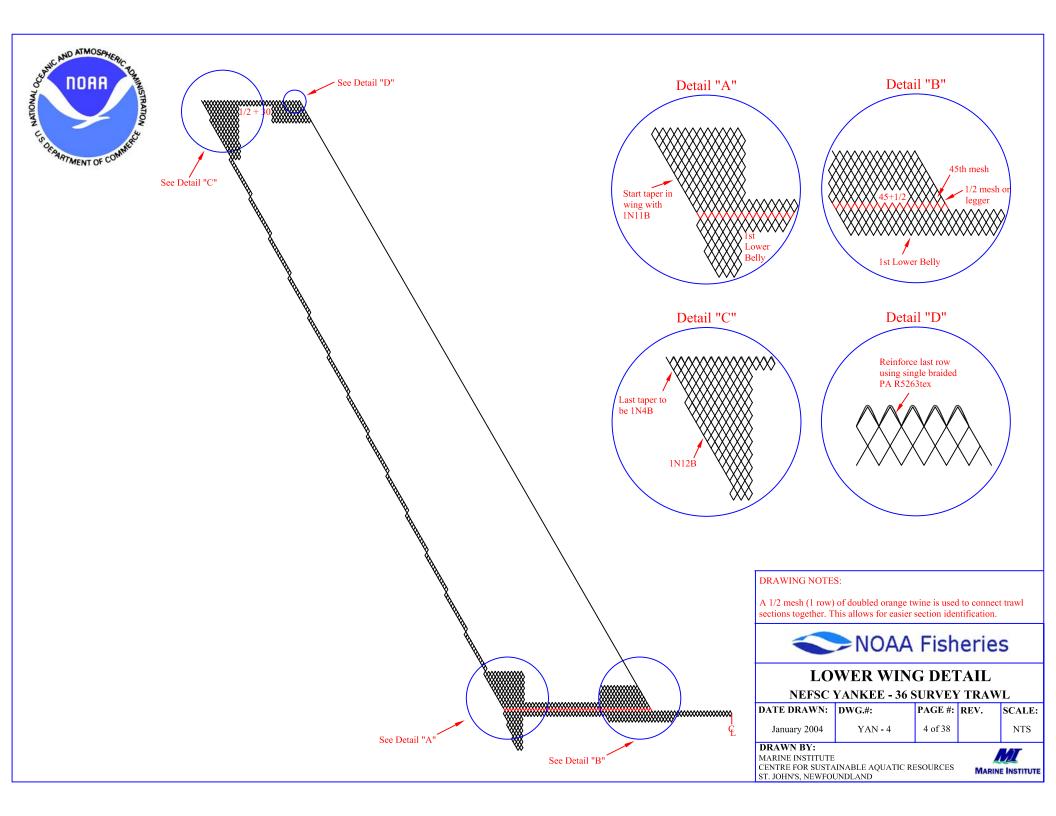
<u>SECTION 1 – NETTING</u>

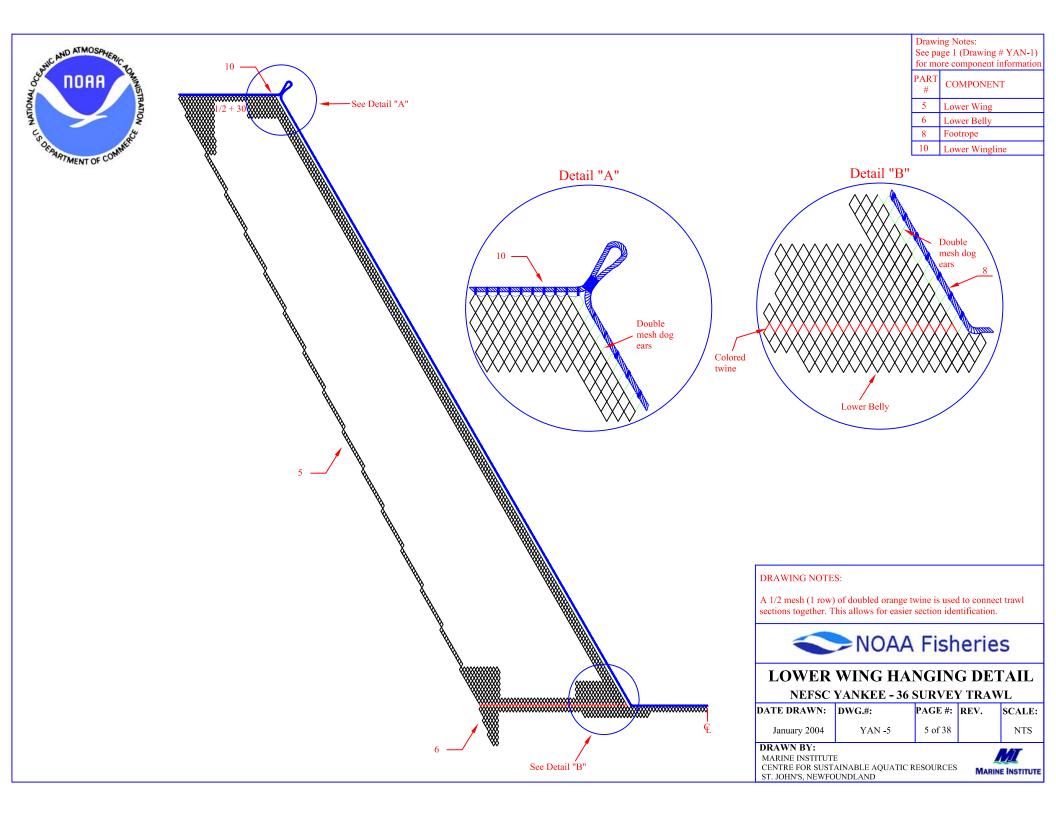
- \Rightarrow YAN 1 TRAWL PLAN
- ⇒ YAN 2 TOP WING DETAIL
- ⇒ YAN 3 TOP WING HANGING DETAIL
- ⇒ YAN 4 LOWER WING DETAIL
- ⇒ YAN 5 LOWER WING HANGING DETAIL
- ⇒ YAN 6 FOOTROPE TO SWEEP ATTACHMENT
- ⇒ YAN 7 BELLY AND CODEND LINERS
- ⇒ YAN 8 CHAFER ATTACHMENT TO CODEND

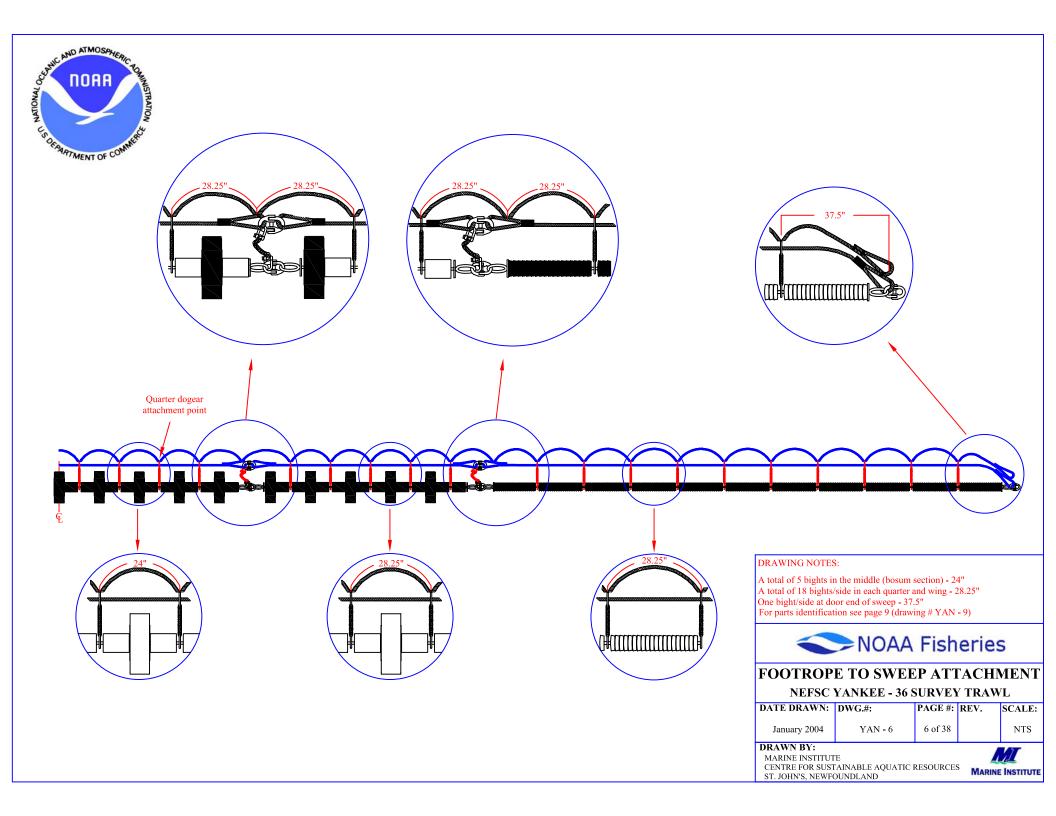






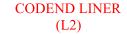


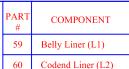


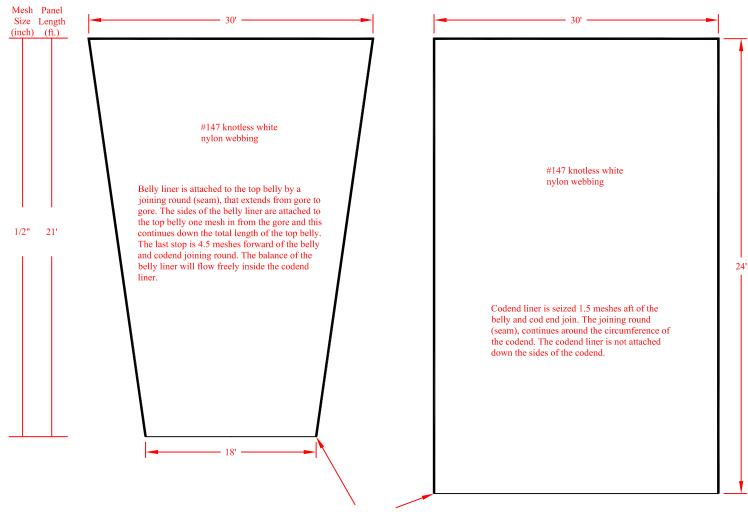




BELLY LINER (L1)







Gather material to form a 1/2" diameter roll of liner material. The roll is formed around the perimeter of the liner except for the trailing edge. Overhand Knots are placed every 8" along the roll of netting.



BELLY AND CODEND LINERS

NEFSC YANKEE - 36 SURVEY TRAWL

DATE DRAWN: DWG.#:

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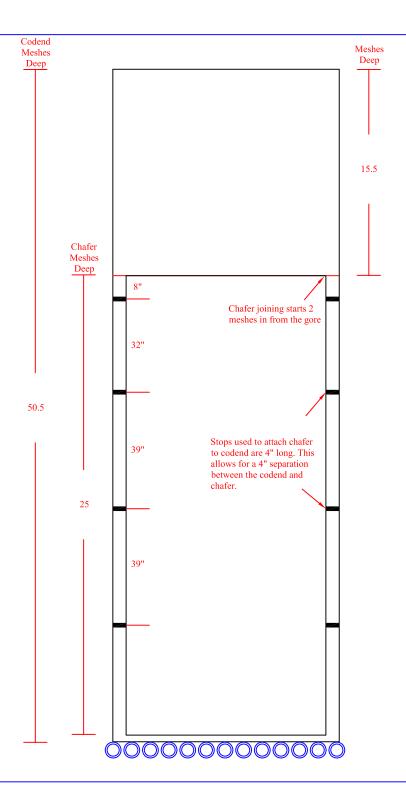
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SCALE:





DRAWING NOTES:

Chafer must cover a minimum of 32 meshes from the bottom of the



CHAFER ATTACHMENT TO CODEND

NEFSC YANKEE-36 SURVEY TRAWL

DATE DRAWN:DWG.#:PAGE #:REV.SCALE:January 2004YAN - 88 of 38NTS

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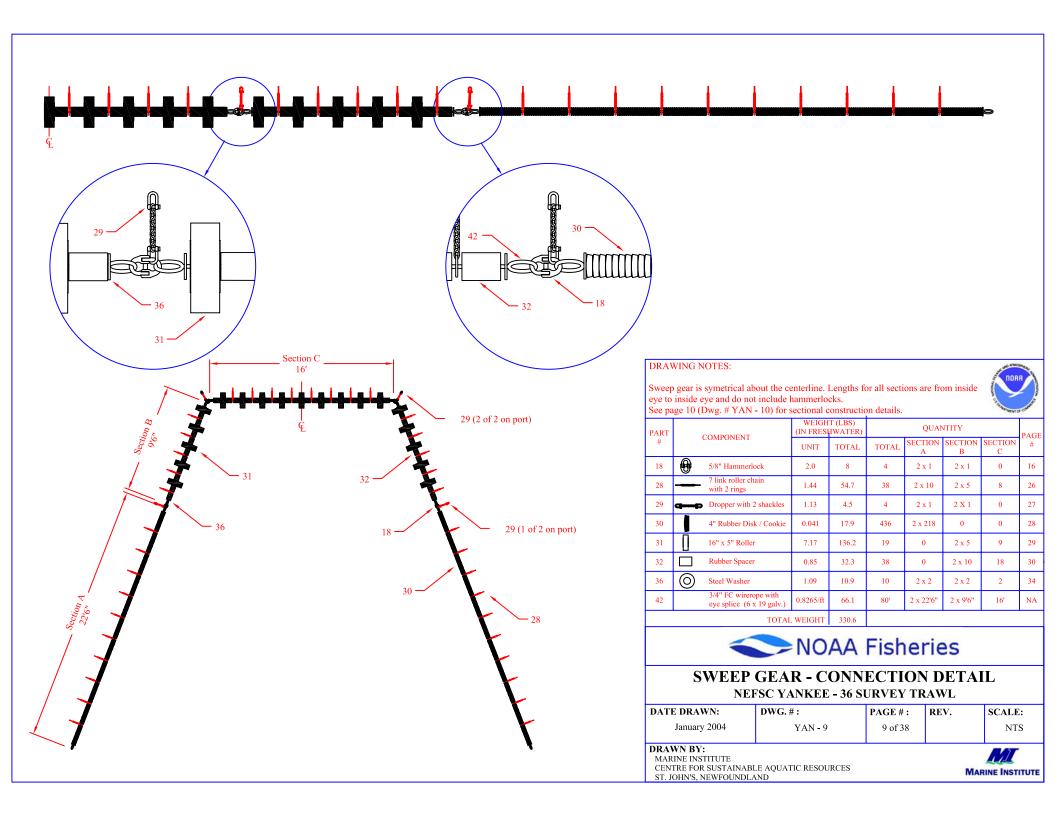
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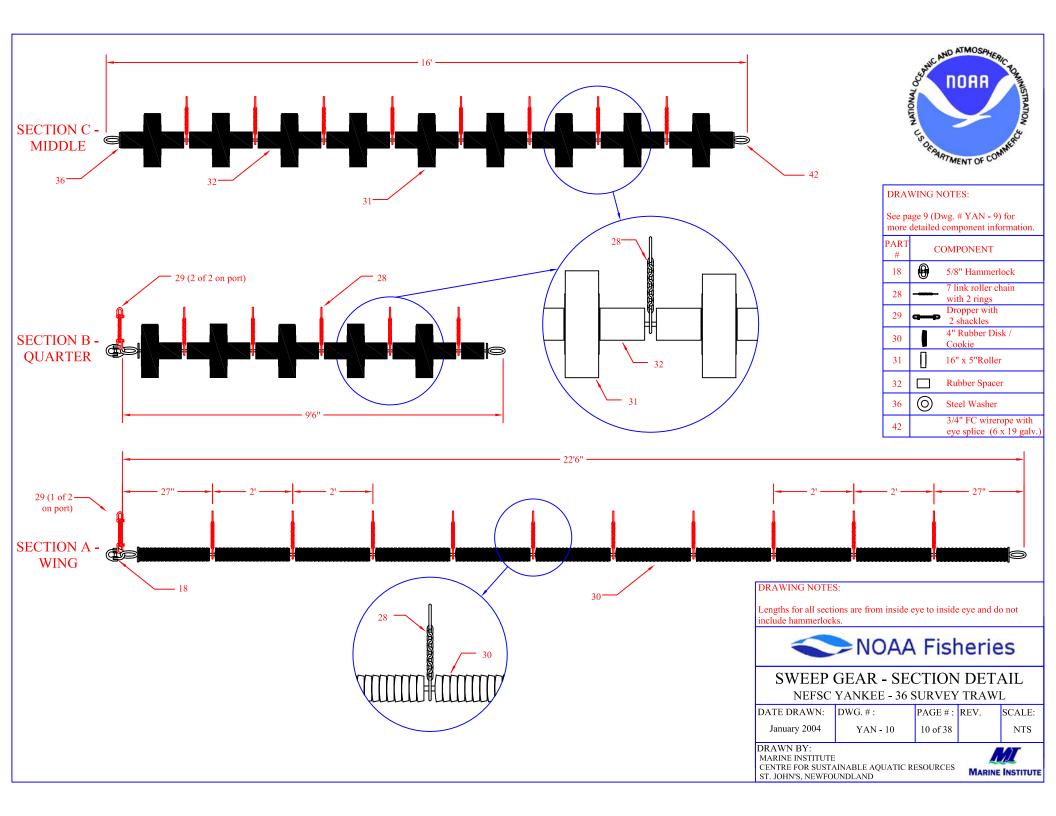
ST. JOHN'S, NEWFOUNDLAND



<u>SECTION 2 – SWEEPS</u>

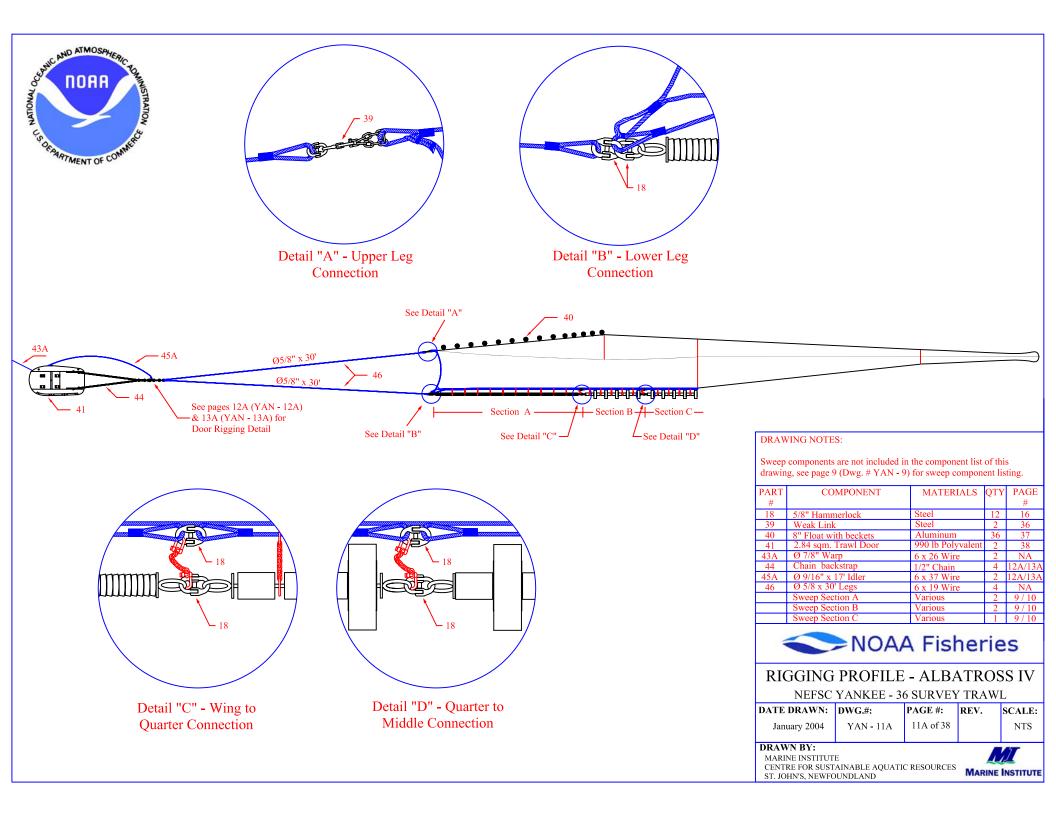
- ⇒ YAN 9 SWEEP GEAR CONNECTION DETAIL
- \Rightarrow YAN 10 SWEEP GEAR SECTION DETAIL

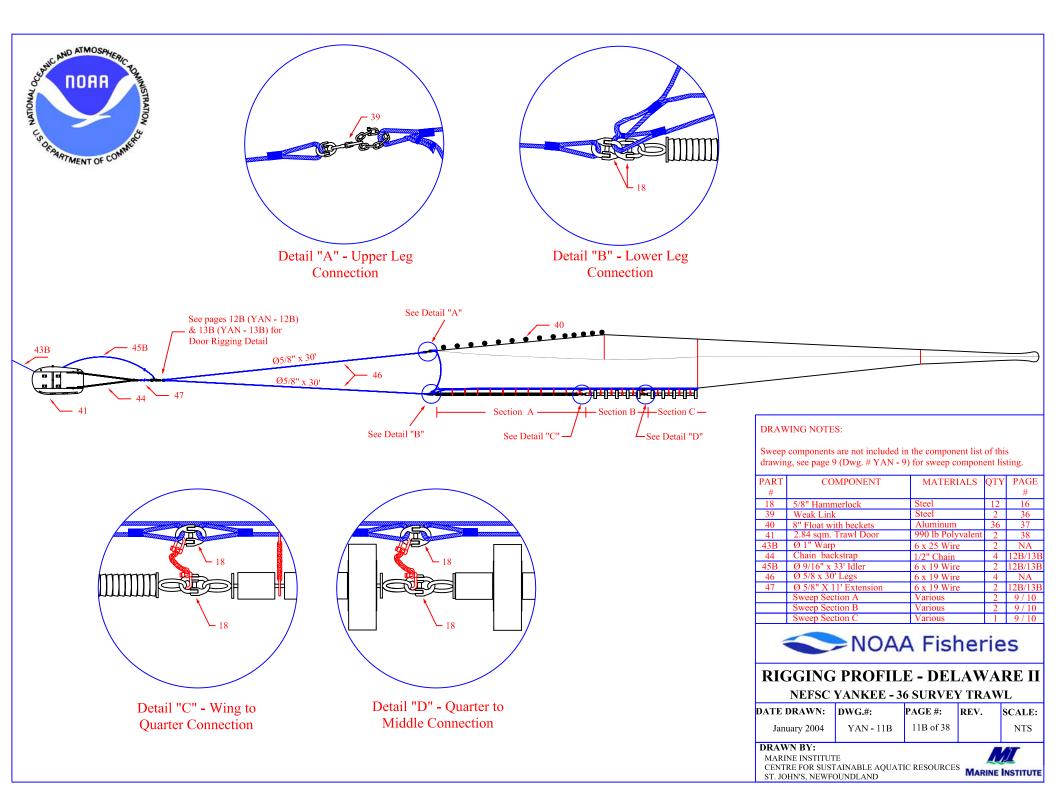




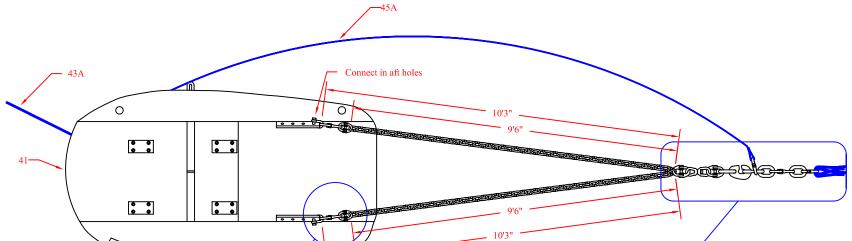
<u>SECTION 3 – RIGGING</u>

- ⇒ YAN 11A RIGGING PROFILE ALBATROSS IV
- ⇒ YAN 11B RIGGING PROFILE DELAWARE II
- ⇒ YAN 12A DOOR RIGGING DETAIL ALBATROSS IV
- ⇒ YAN 12B DOOR RIGGING DETAIL DELAWARE II
- ⇒ YAN 13A DOOR RIGGING DETAIL ALBATROSS IV
- ⇒ YAN 13B DOOR RIGGING DETAIL DELAWARE II

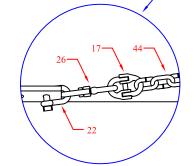


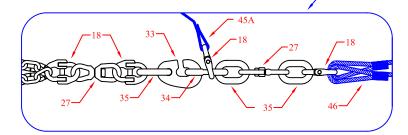






BACKSIDE VIEW OF DOOR





DRAWING NOTES:

See page 13A (Dwg. # YAN - 13A) for a detailed front view of the trawl

П	PART	COMPONENT	MATERIALS	QTY	PAGE
ı	#				#
	17	1/2" Hammerlock	Steel	2	15
	18	5/8" Hammerlock	Steel	8	16
	22	5/8" Trawl Shackle	Steel	4	20
	26	5/8" Swivel	Steel	4	23
	27	3/4" Swivel	Steel	4	24
	33	G-hook	Steel	2	30
	34	Flat link	Steel	2	31
	35	Connecting Link	Steel	6	32
	41	2.84 sqm. Trawl Door	990 lb Polyvalent	2	38
	43A	Ø 7/8" Warp	6 x 26 Wire	2	NA
	44	Chain backstrap	1/2" Chain	4	NA
	45A	Ø 9/16" x 17' Idler	6 x 37 Wire	2	NA
	46	Ø 5/8 x 30' Legs	6 x 19 Wire	4	NA



DOOR RIGGING DETAIL - ALBATROSS IV **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN:	DWG.#:	PAGE#:	REV.	SCALE:
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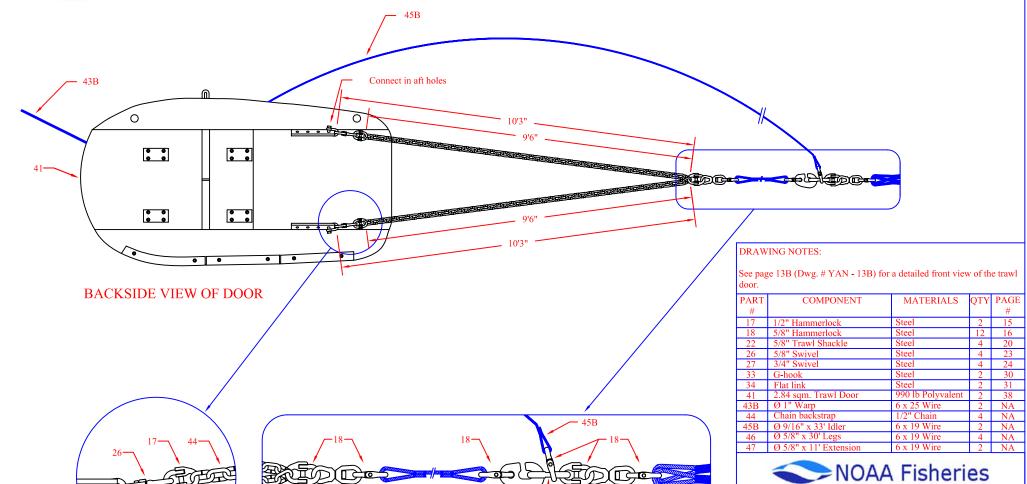
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DOOR RIGGING DETAIL - DELAWARE II **NEFSC YANKEE - 36 SURVEY TRAWL**

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YAN - 12B

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REV.

SCALE:

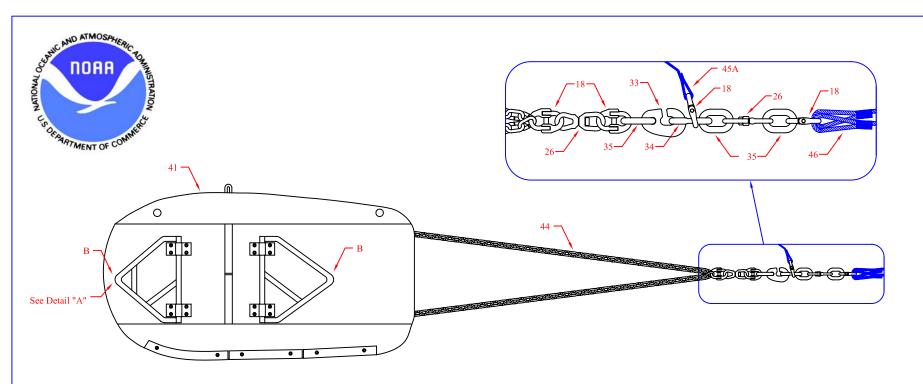
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DATE DRAWN: DWG.#:

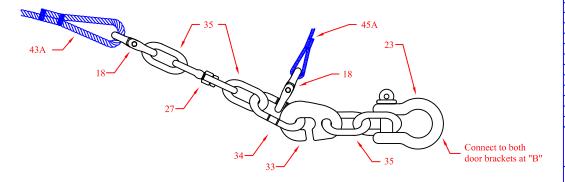
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FRONTSIDE VIEW OF DOOR



Detail "A" - Warp/Idler Connection Detail

DRAWING NOTES:

See page 12A (Dwg. # YAN - 12A) for a detailed rear view of the trawl

PART	COMPONENT	MATERIALS	QTY	PAGE
#				#
18	5/8" Hammerlock	Steel	12	16
23	Door Shackle	Steel	2	21
26	5/8" Swivel	Steel	4	23
27	3/4" Swivel	Steel	2	24
33	G-hook	Steel	4	30
34	Flat link	Steel	4	31
35	Link	Steel	14	32
41	2.84 sqm. Trawl Door	990 lb Polyvalent	2	38
43A	Ø 7/8" Warp	6 x 26 Wire	2	NA
44	Chain backstrap	1/2" Chain	4	NA
45A	Ø 9/16" x 17' Idler	6 x 37 Wire	2	NA
46	Ø 5/8 x 30' Legs	6 x 19 Wire	4	NA



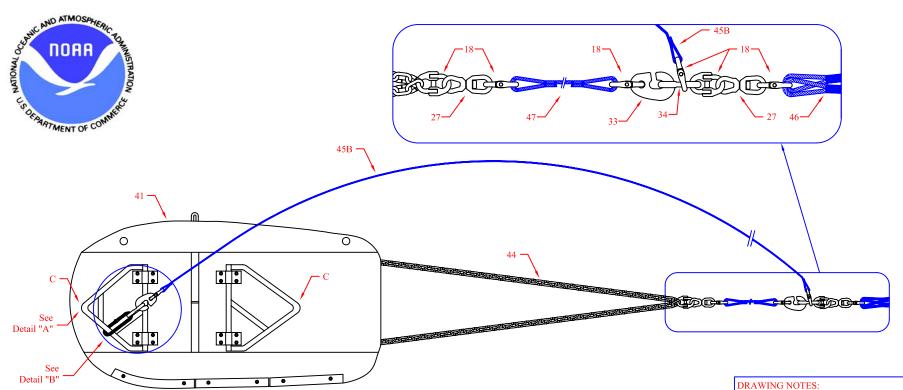
DOOR RIGGING DETAIL - ALBATROSS IV NEFSC YANKEE - 36 SURVEY TRAWL

DATE DRAWN:	DWG.#:	PAGE#:	REV.	SCALE:
January 2004	YAN - 13A	13A of 38		NTS

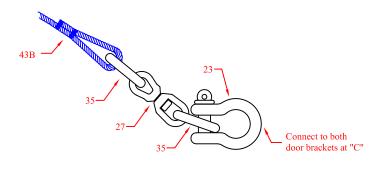
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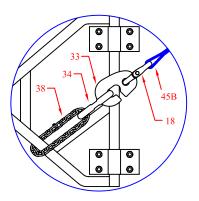




FRONTSIDE VIEW OF DOOR



Detail "A" - Warp Connection Detail



Detail "B" - Idler **Connection Detail**

See page 12B (Dwg. # YAN - 12B) for a detailed rear view of the trawl

PART	COMPONENT	MATERIALS	QTY	PAGE
#				#
18	5/8" Hammerlock	Steel	14	16
23	Door Shackle	Steel	2	21
27	3/4" Swivel	Steel	6	24
33	G-hook	Steel	4	30
34	Flat link	Steel	4	31
35	Link	Steel	4	32
38	Idler Connection Chain	Steel	2	35
41	2.84 sqm. Trawl Door	990 lb Polyvalent	2	38
43B	Ø 1" Warp	6 x 25 Wire	2	NA
44	Chain backstrap	1/2" Chain	4	NA
45B	Ø 9/16" x 33' Idler	6 x 19 Wire	2	NA
46	Ø 5/8" x 30' Legs	6 x 19 Wire	4	NA
47	Ø 5/8" x 11' Extension	6 x 19 Wire	2	NA



DOOR RIGGING DETAIL - DELAWARE II **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN:	DWG. #:	PAGE #:	REV.	SCALE:
January 2004	YAN - 13B	13B of 38		NTS

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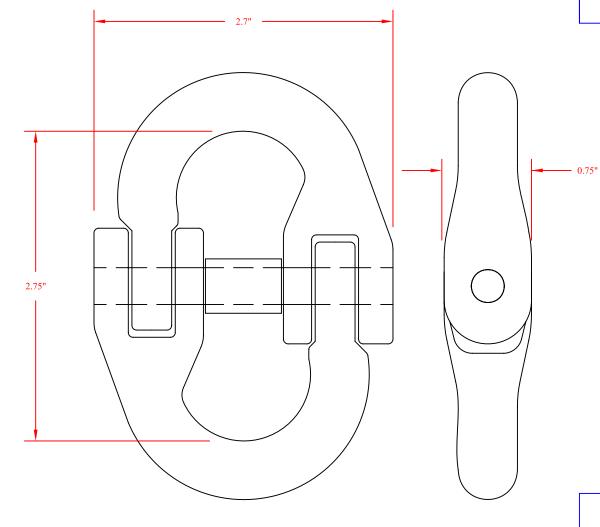


SECTION 4 – PARTS

- ⇒ **YAN 14 16 -** 3/8" HAMMERLOCK
- ⇒ **YAN 15 17** 1/2" HAMMERLOCK
- ⇒ **YAN 16 18** 5/8" HAMMERLOCK
- ⇒ **YAN 17 19** 5/16" TRAWL SHACKLE
- ⇒ **YAN 18 20** 3/8" TRAWL SHACKLE
- ⇒ **YAN 19 21** 1/2" TRAWL SHACKLE
- ⇒ **YAN 20 22** 5/8" TRAWL SHACKLE
- ⇒ YAN 21 23 DOOR SHACKLE
- ⇒ **YAN 22 24** 3/8" SWIVEL
- ⇒ **YAN 23 26** 5/8" SWIVEL
- ⇒ **YAN 24 27** 3/4" SWIVEL
- ⇒ **YAN 25 28** 13.7" ROLLER CHAIN
- ⇒ YAN 26 29 DROPPER WITH 2 SHACKLES
- ⇒ **YAN 27 30** 4" RUBBER DISK/COOKIE
- ⇒ **YAN 28 31** 16" ROLLER
- ⇒ **YAN 29 32** 4.8" x 6.7" RUBBER SPACER
- ⇒ **YAN 30 33** G-HOOK
- **⇒ YAN 31 34** FLAT LINK
- ⇒ YAN 32 35 CONNECTING LINK
- ⇒ **YAN 33 36** 4.5" STEEL WASHER
- ⇒ **YAN 34 14** 2" CODEND RING
- ⇒ YAN 35 38 IDLER CONNECTION CHAIN
- ⇒ **YAN 36 39** WEAK LINK
- ⇒ YAN 37 40 8" ALUMINUM LUG FLOAT
- ⇒ YAN 38 41 TRAWL DOOR DETAILS



PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
16	0.77	0.69



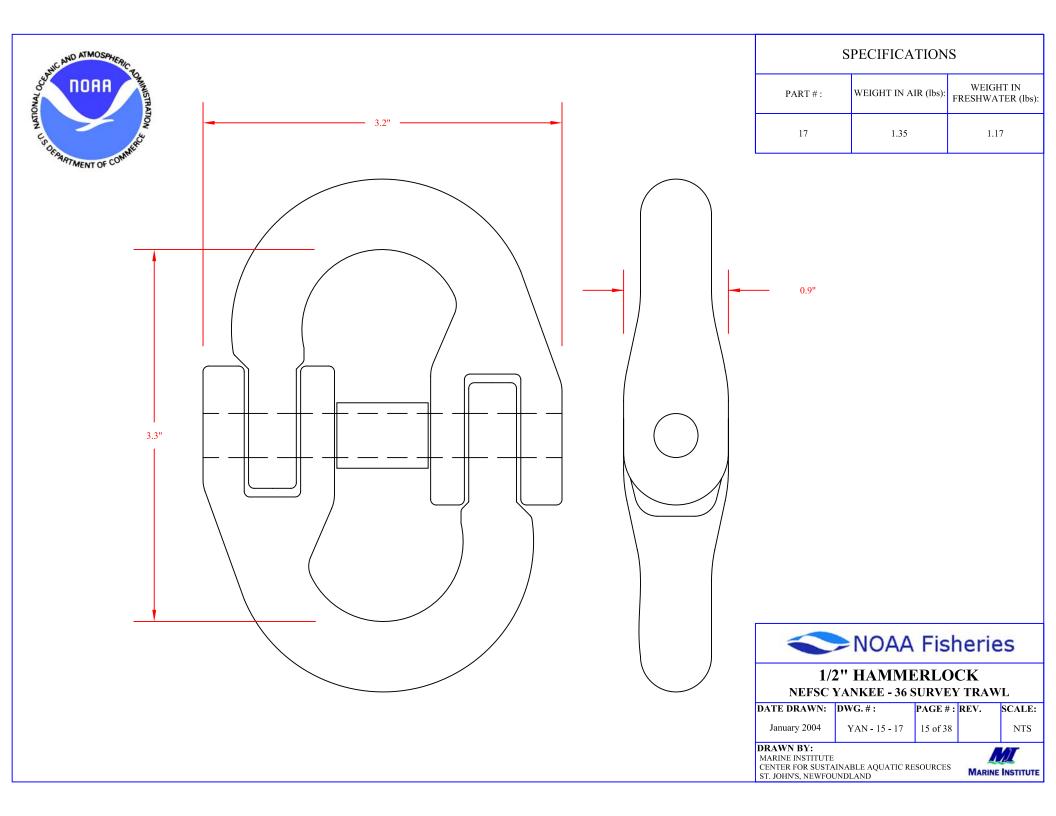


3/8" HAMMERLOCK **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN: DWG.#: PAGE # : REV. SCALE: January 2004 YAN - 14 - 16 14 of 38 NTS

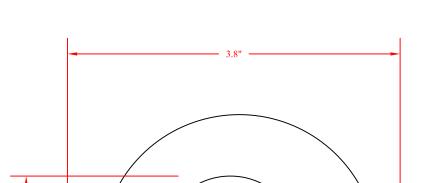
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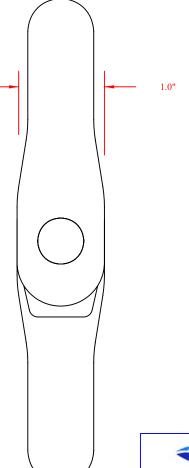


4.0"



SPECIFICATIONS

PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
18	2.30	2.00



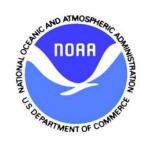


5/8" HAMMERLOCK **NEFSC YANKEE - 36 SURVEY TRAWL**

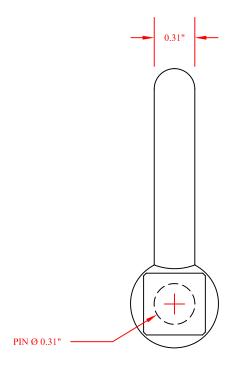
DATE DRAWN: DWG. #: PAGE # : REV. SCALE: January 2004 YAN - 16 - 18 NTS 16 of 38

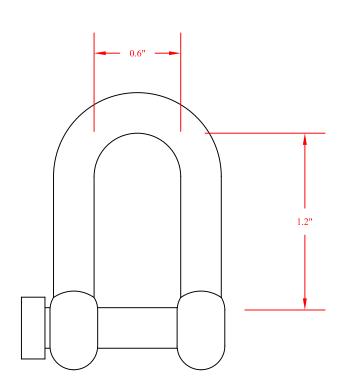
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SPECIFICATIONS					
PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):			
19	0.13	0.12			







5/16" TRAWL SHACKLE NEFSC YANKEE - 36 SURVEY TRAWL

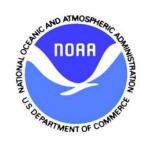
 DATE DRAWN:
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 YAN - 17 - 19
 17 of 38
 NTS

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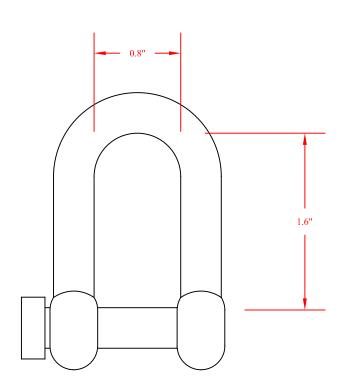
SPECIFICATIONS							
PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):					

0.19

0.22

		ı
	0.36"	_
1		\
		/
/	/>	1/

PIN Ø 0.37"





3/8" TRAWL SHACKLE NEFSC YANKEE - 36 SURVEY TRAWL

 DATE DRAWN:
 DWG. #:
 PAGE #:
 REV.
 SCALE:

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20





PIN Ø 0.45"

0.45"



-	1.0"		
			_
		2.0"	
			-



SPECIFICATIONS

WEIGHT IN AIR

(lbs):

0.42

PART#:

21

WEIGHT IN

FRESHWATER

(lbs):

0.37

1/2" TRAWL SHACKLE **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN: DWG.#: PAGE # : REV. SCALE: January 2004 YAN - 19 - 21 19 of 38 NTS

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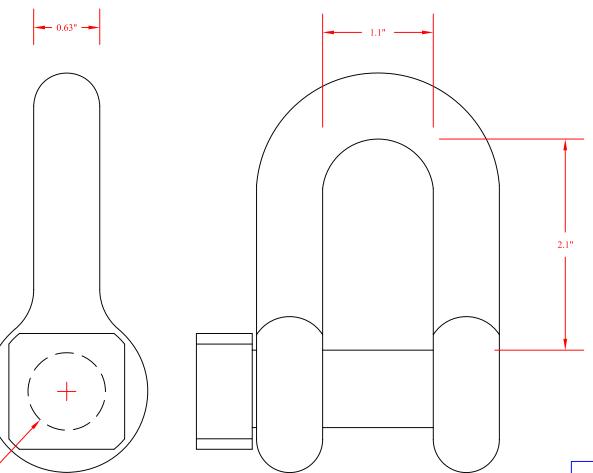




PIN Ø 0.75"

SPE	CIEI	$C \Lambda T$	$\Gamma I \cap N$	C
SPE	UIPI	L A	111111	•

PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
22	1.31	1.17



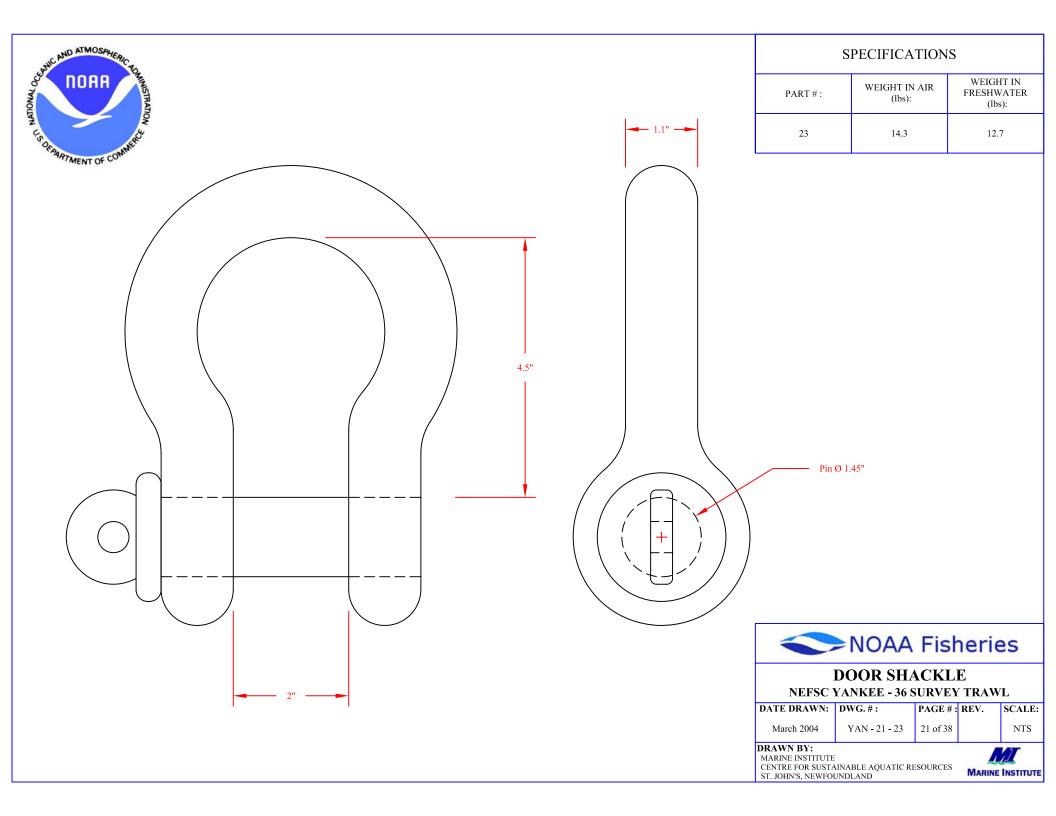


5/8" TRAWL SHACKLE NEFSC YANKEE - 36 SURVEY TRAWL

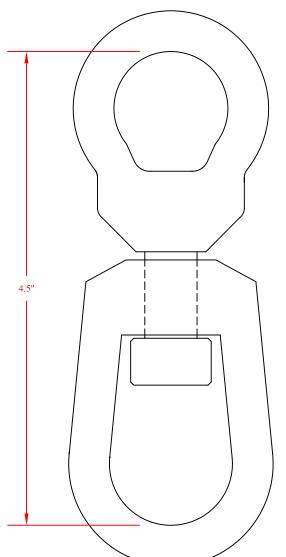
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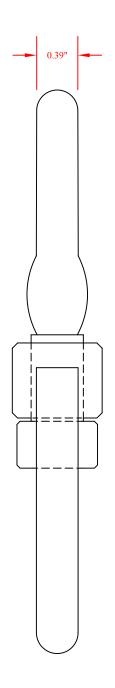
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PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
24	0.64	0.57



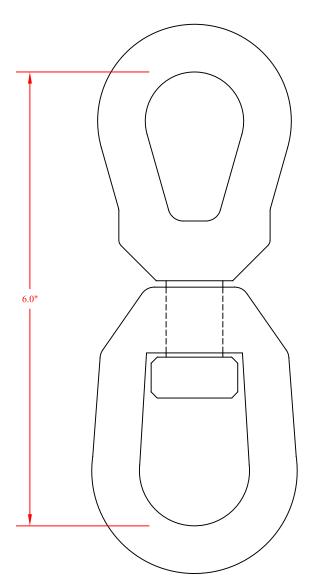
3/8" SWIVEL NEFSC YANKEE - 36 SURVEY TRAWL

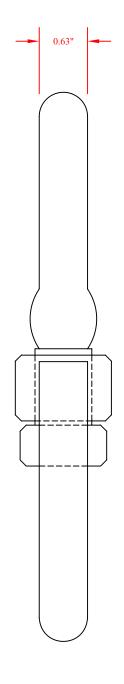
DATE DRAWN: DWG.#: PAGE # : REV. SCALE: March 2004 YAN - 22 - 24 22 of 38 NTS

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PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
26	1.90	1.65



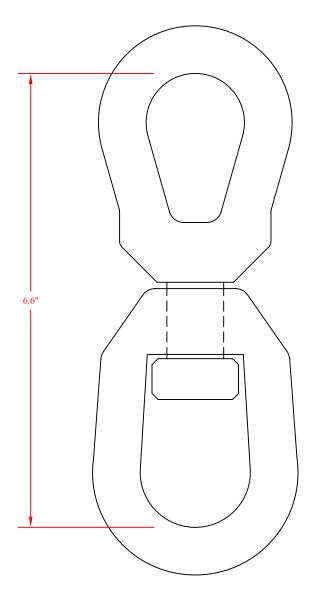
5/8" SWIVEL **NEFSC YANKEE - 36 SURVEY TRAWL**

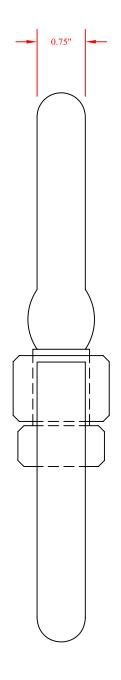
DATE DRAWN: DWG.#: PAGE #: REV. SCALE: January 2004 YAN - 23 - 26 23 of 38 NTS

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PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
27	3.1	2.7



3/4" SWIVEL **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN: DWG.#: PAGE # : REV. SCALE: February 2004 YAN - 24 - 27 24 of 38 NTS

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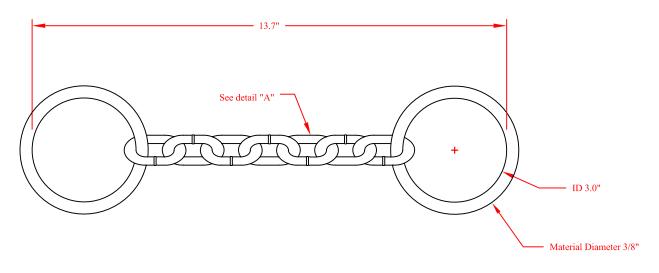
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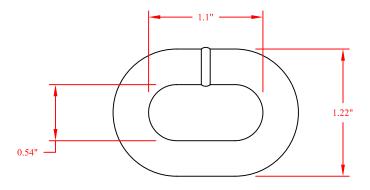




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>PFI	1 H I (/	ATIONS

		WEIGHT IN
PART #:	WEIGHT IN AIR (lbs):	FRESHWATER (lbs):
28	1.66	1.44





CHAIN LINK DETAIL "A"



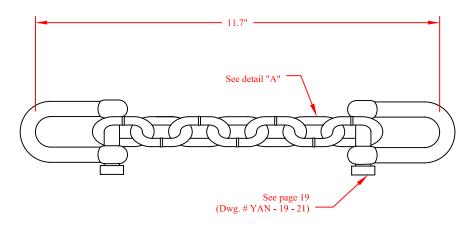
13.7" ROLLER CHAIN **NEFSC YANKEE - 36 SURVEY TRAWL**

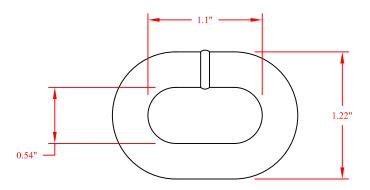
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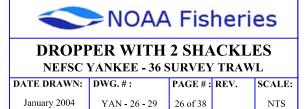






CHAIN LINK DETAIL "A"

SPECIFICATIONS WEIGHT IN WEIGHT IN AIR **FRESHWATER** PART#: (lbs): (lbs): 29 1.30 1.13



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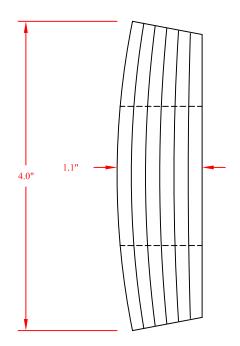
YAN - 26 - 29

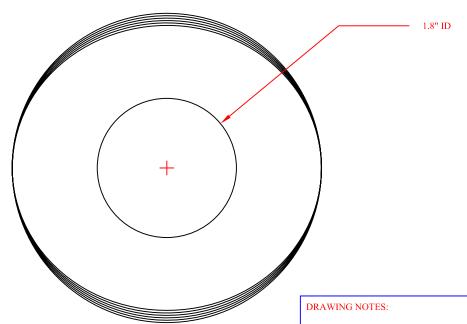


NTS



SPECIFICATIONS		
PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
30	0.41	.041





The thickness of this component is extremely variable due to manufacturing processes. Tolerances for thickness are presented in the parts list.



4" RUBBER DISK / COOKIE **NEFSC YANKEE - 36 SURVEY TRAWL**

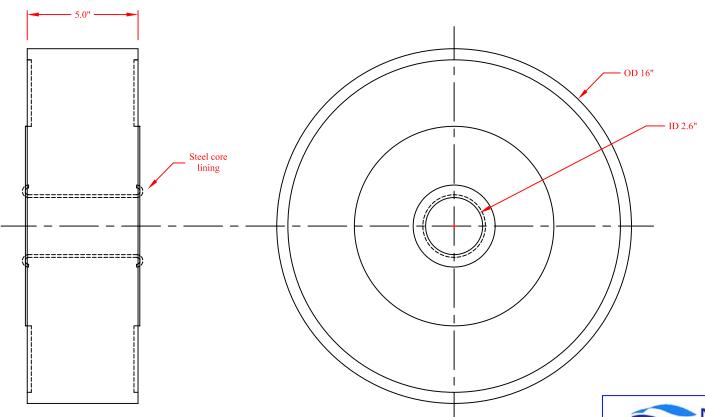
DATE DRAWN: DWG.#: PAGE #: REV. SCALE: January 2004 YAN - 27 - 30 27 of 38 NTS

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PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
31	41.28	7.17



NOAA Fisheries

16" ROLLER **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN: DWG. #: PAGE # : REV. SCALE: January 2004 YAN - 28 - 31 28 of 38 NTS

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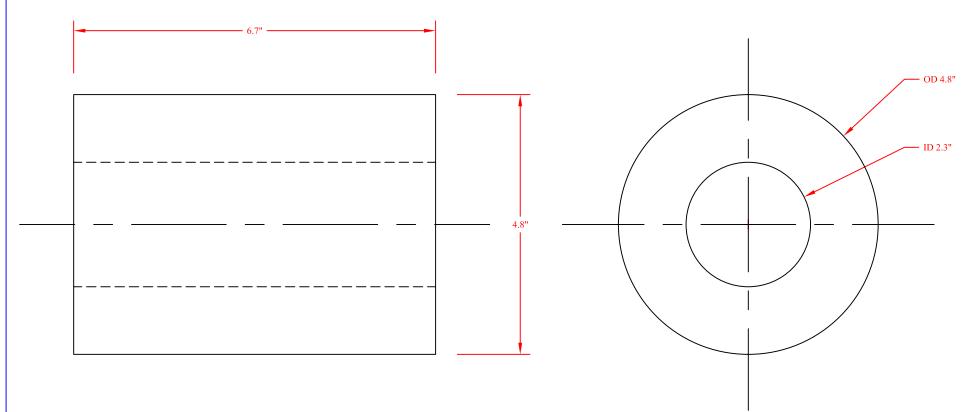
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PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
32	4.03	0.85



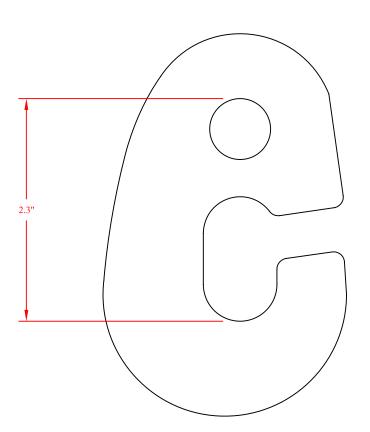


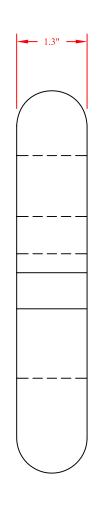
4.8" x 6.7" RUBBER SPACER **NEFSC YANKEE - 36 SURVEY TRAWL**

DATE DRAWN:	DWG. # :	PAGE#:	REV.	SCALE:
January 2004	YAN - 29 - 32	30 of 38		NTS









SPECIFICATIONS			
PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):	
33	5.06	4.43	



G-HOOK NEFSC YANKEE - 36 SURVEY TRAWL

DATE DRAWN: DWG.#: PAGE # : REV. SCALE: January 2004 YAN - 30 - 33 30 of 38 NTS

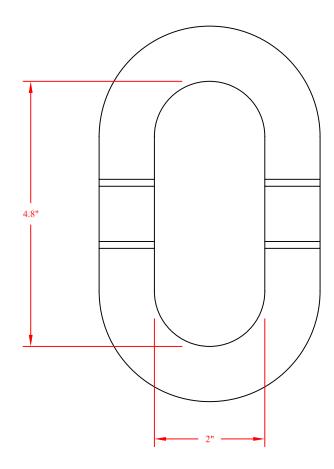
DRAWN BY: MARINE INSTITUTE

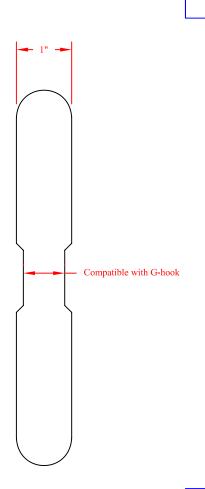
CENTRE FOR SUSTAINABLE AQUATIC RESOURCES ST. JOHN'S, NEWFOUNDLAND





SPECIFICATIONS			
PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):	
34	3.5	3.1	







FLAT LINK **NEFSC YANKEE - 36 SURVEY TRAWL**

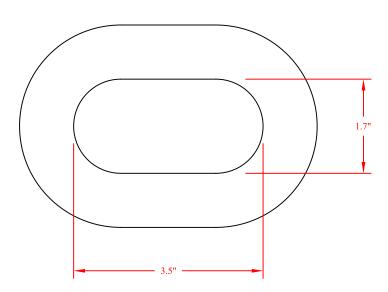
DATE DRAWN: DWG.#: PAGE # : REV. SCALE: January 2004 YAN - 31 - 34 31 of 38 NTS

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SPECIFICATIONS			
PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):	
35	3.36	3.00	

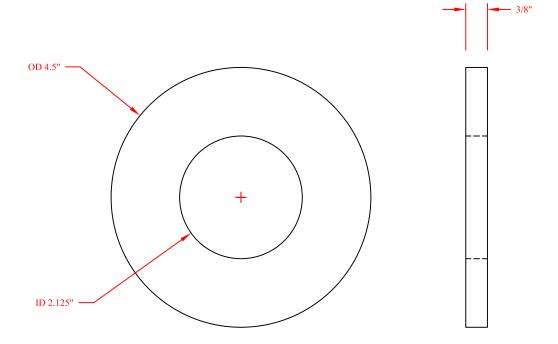


CONNECTING LINK NEFSC YANKEE - 36 SURVEY TRAWL

DATE DRAWN: DWG. #: PAGE #: REV. SCALE: January 2004 YAN - 32 - 35 32 of 38 NTS







SPECIFICATIONS			
PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):	
36	1.23	1.10	



4.5" STEEL WASHER NEFSC YANKEE - 36 SURVEY TRAWL

 DATE DRAWN:
 DWG. #:
 PAGE #:
 REV.
 SCALE:

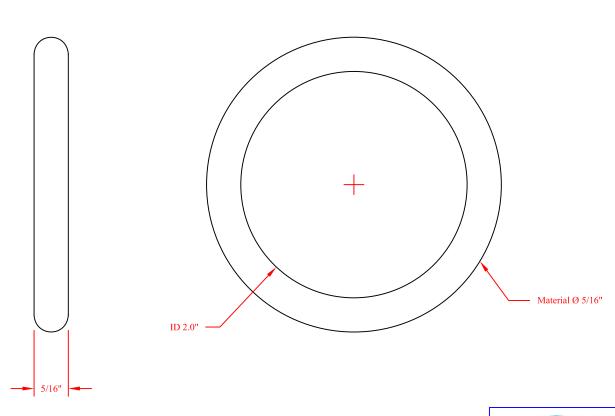
 March 2004
 YAN - 33 - 36
 33 of 38
 NTS

DRAWN BY:





PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
14	0.16	0.14





2" CODEND RING **NEFSC YANKEE - 36 SURVEY TRAWL**

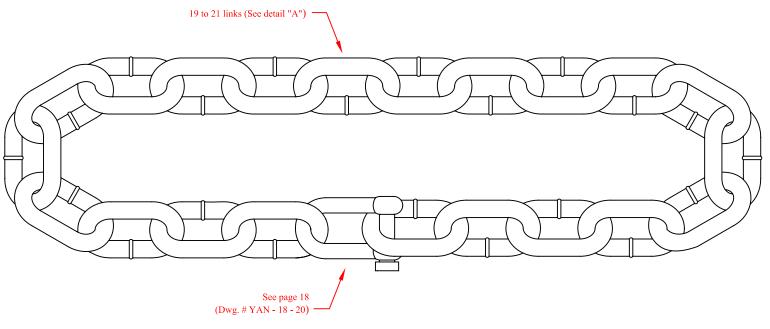
DATE DRAWN: DWG.#: PAGE # : REV. SCALE: January 2004 YAN - 34 - 14 34 of 38 NTS

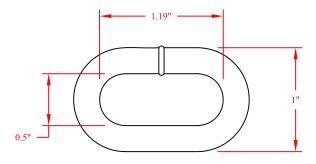




CDEC	IEICA	TIONS

PART #:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
38	1.4	1.2





CHAIN LINK DETAIL "A"



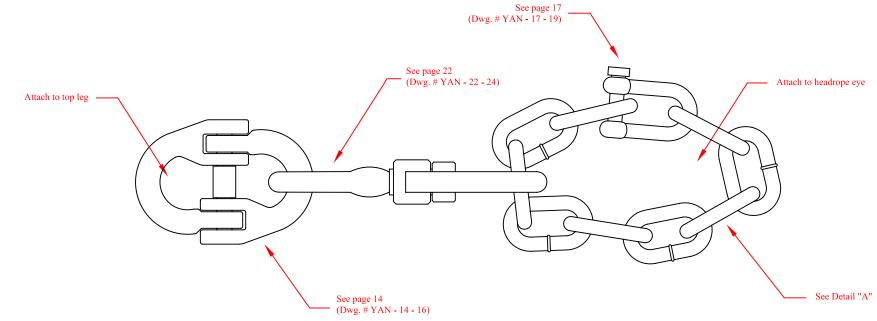
IDLER CONNECTION CHAIN NEFSC YANKEE - 36 SURVEY TRAWL

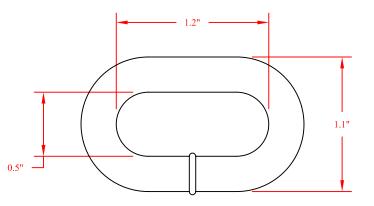
DATE DRAWN:	DWG. # :	PAGE#:	REV.	SCALE:
January 2004	YAN - 35 - 38	35 of 38		NTS





PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):
39	2.2	1.94





CHAIN LINK DETAIL "A"



WEAK LINK

NEFSC YANKEE - 36 SURVEY TRAWL

 DATE DRAWN:
 DWG. # :
 PAGE # : REV.
 SCALE:

 March 2004
 YAN - 36 - 39
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 NTS

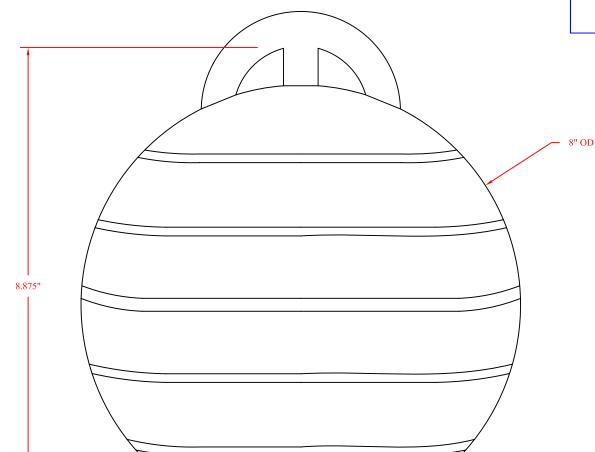
DRAWN BY:

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CENTRE FOR SUSTAINABLE AQUATIC RESOURCES ST. JOHN'S, NEWFOUNDLAND







PART#:	WEIGHT IN AIR (lbs):	BUOYANCY IN FRESH WATER (lbs):
40	3.80	4.76



8" ALUMINUM BECKET FLOAT **NEFSC YANKEE - 36 SURVEY TRAWL**

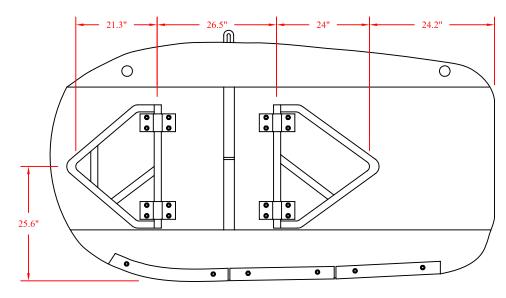
DATE DRAWN:	DWG. #:	PAGE#:	REV.	SCALE:
January 2004	YAN - 37 - 40	37 of 38		NTS

DRAWN BY: MARINE INSTITUTE

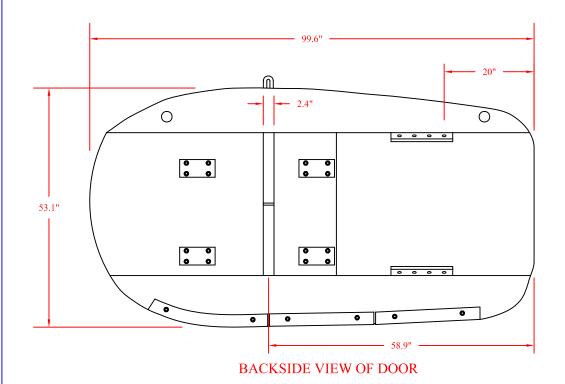
CENTRE FOR SUSTAINABLE AQUATIC RESOURCES ST. JOHN'S, NEWFOUNDLAND



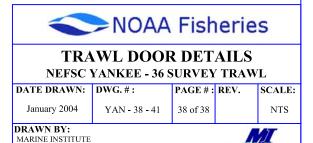




FRONTSIDE VIEW OF DOOR



PART#:	WEIGHT IN AIR (lbs):	WEIGHT IN FRESHWATER (lbs):		
41	990	N/A		



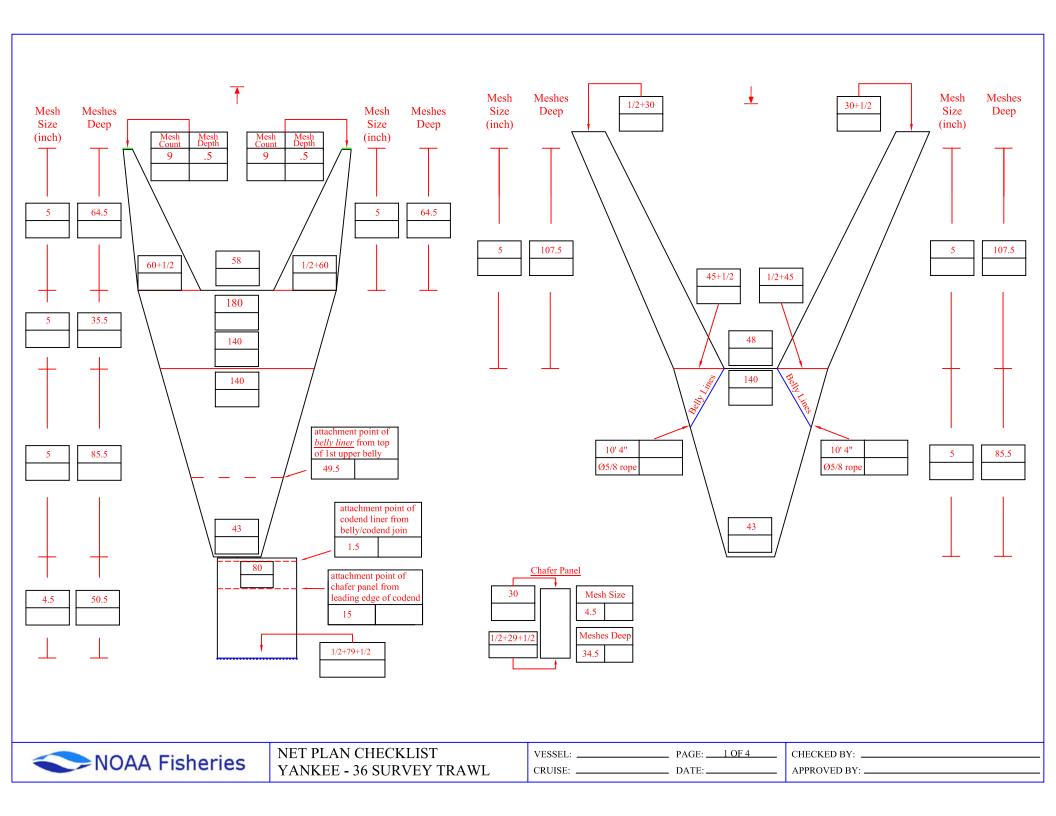
MARINE INSTITUTE

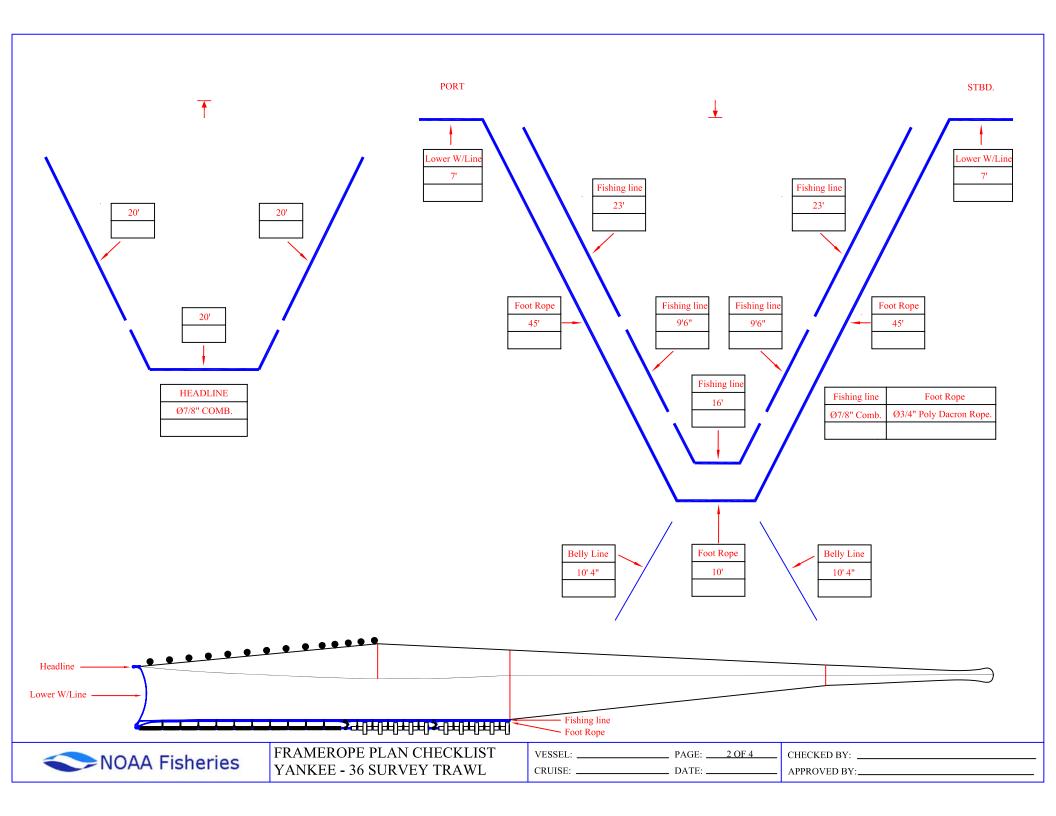
CENTRE FOR SUSTAINABLE AQUATIC RESOURCES

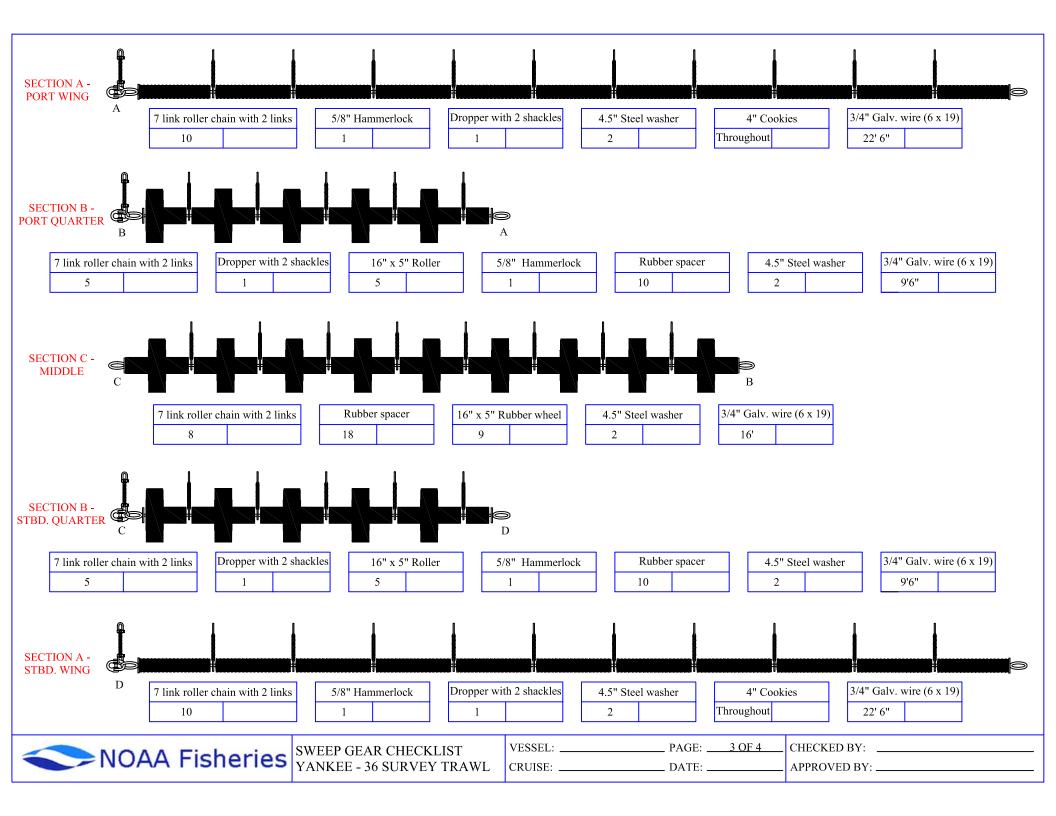
ST. JOHN'S, NEWFOUNDLAND

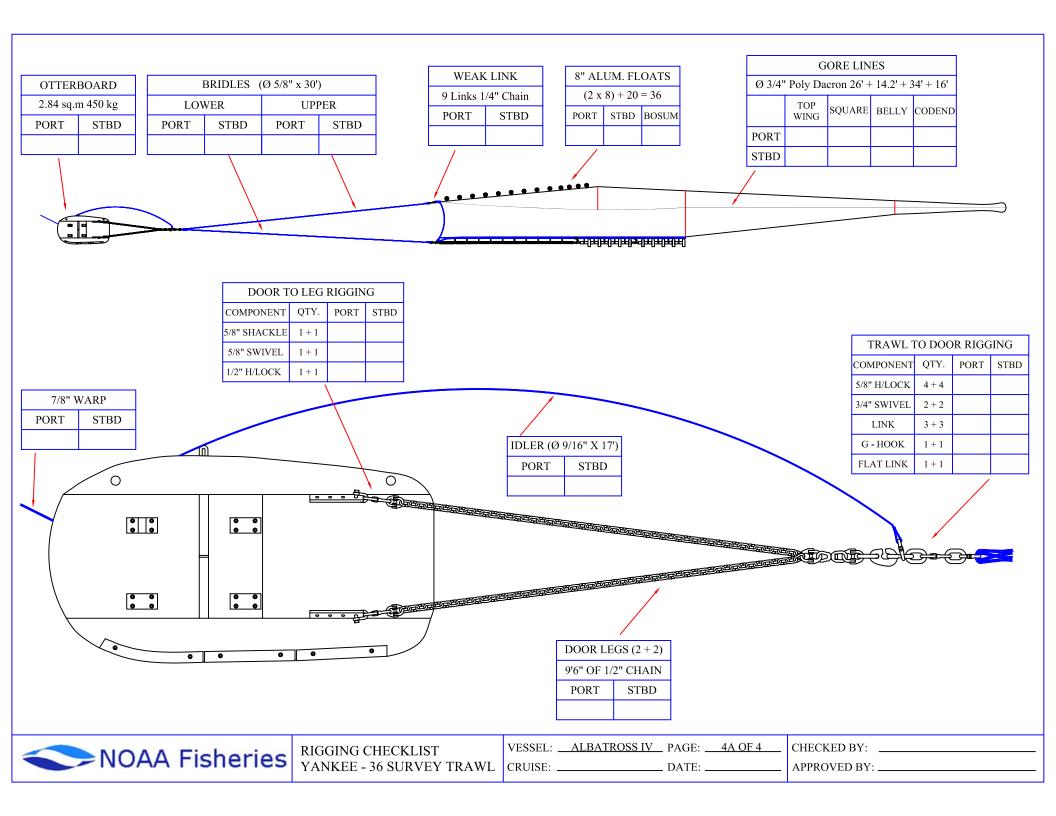
<u>SECTION 5 – CHECKLISTS</u>

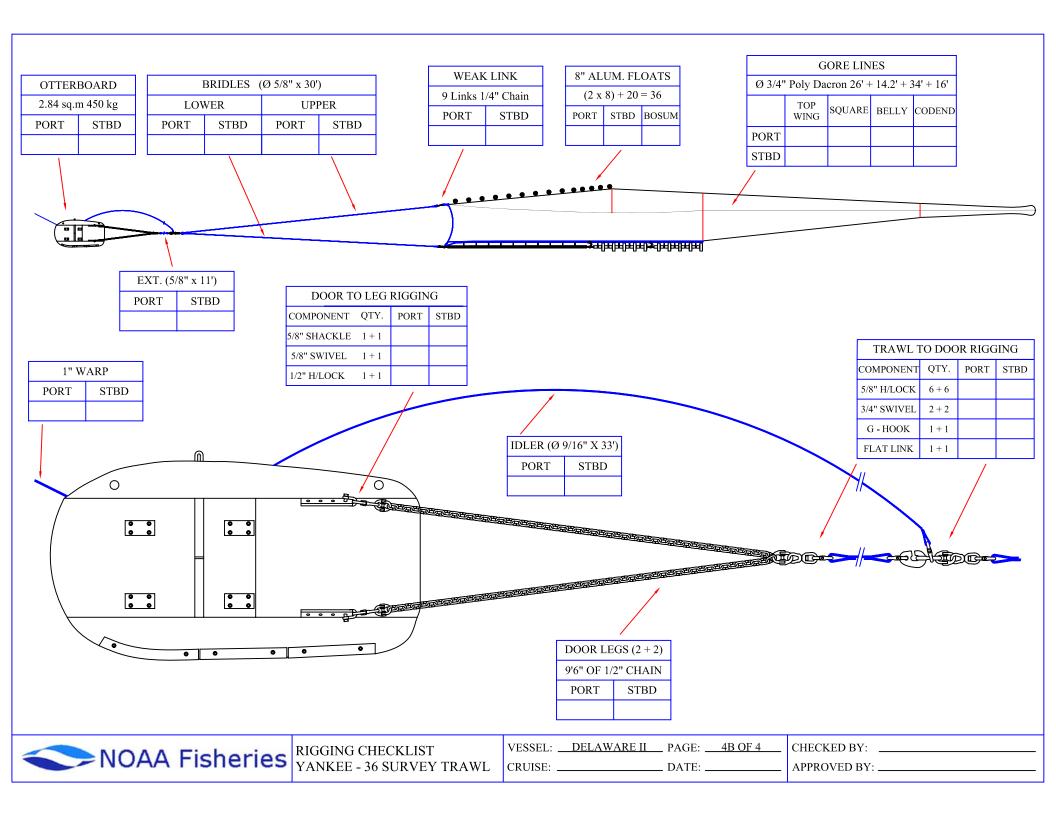
- ⇒ PAGE 1 OF 4 NET PLAN CHECKLIST
- ⇒ PAGE 2 OF 4 FRAMEROPE CHECKLIST
- ⇒ PAGE 3 OF 4 SWEEP GEAR CHECKLIST
- ⇒ PAGE 4A OF 4 RIGGING CHECKLIST ALBATROSS IV
- ⇒ PAGE 4B OF 4 RIGGING CHECKLIST DELAWARE II











<u>SECTION 6 – PARTS LIST</u>

ITEM	PART	DESCRIPTION	QUANTITY	TOLERANCE	DRAWING	PAGE #	PART#
1	Top Wing	R5263tex Polyamide (nylon) netting 5" Mesh size (KC) #96/108 (3mm) 16-carrier virgin braided nylon Color white 9 X 60.5 X 64.5 Meshes deep	2	Rtex 5263 +/- 10% Mesh size (in.) 5 +/- 3%	YAN - 1 YAN - 2 YAN - 3	1,2,3	1
2	Square	R5263tex Polyamide (nylon) netting 5" Mesh size (KC) #96/108 (3mm) 16-carrier virgin braided nylon Color white 180 X 140 X 35.5 Meshes deep	1	Rtex 5263 +/- 10% Mesh size (in.) 5 +/- 3%	YAN - 1	1	2
3	First Belly Top	R5263tex Polyamide (nylon) netting 5" Mesh size (KC) #96/108 (3mm), 16-carrier virgin braided nylon Color white 140 X 43 X 85.5 Meshes deep	1	Rtex 5263 +/- 10% <u>Mesh size (in.)</u> 5 +/- 3%	YAN - 1	1	3
4	Codend	R11764tex Polyamide (nylon) netting 4.5" Mesh size (KC) #182, 16-carrier virgin braided nylon Color white 80 X (0.5+79+0.5) X 50.5 Meshes deep	1	Rtex 11764 +/- 10% Mesh size (in.) 4.5 +/- 3%	YAN - 1	1	4
5	Lower Wing	R5263tex Polyamide (nylon) netting 5" Mesh size (KC) #96/108 (3mm), 16-carrier virgin braided nylon Color white 30.5 X 45.5 X 107.5 Meshes deep	2	Rtex 5263 +/- 10% Mesh size (in.) 5 +/- 3%	YAN - 1 YAN - 4 YAN - 5	1,4,5	5
6	1st Belly Lower	R5263tex Polyamide (nylon) netting 5" Mesh size (KC) #96/108 (3mm), 16-carrier virgin braided nylon Color white 140 X 43 X 85.5 Meshes deep	1	Rtex 5263 +/- 10% Mesh size (in.) 5 +/- 3%	YAN - 1	1	6
7	Headline	Diameter 7/8" x 60' (3 x 20') Galvanized Comb. Rope (6 x 7 construction) Weight (air) = 0.568 lb/ft MBS = 12.4T (27337 lb)	1	Weight (lb/ft) 0.568 +/- 10% Dimensions (ft.) Length = 60 +/- 0.5%	YAN - 1 YAN - 3	1,3	7
8	Footrope	Diameter 3/4" x 100' Twisted Poly Dacron Rope Weight (air) = 11.4 lb (0.114 lb/ft)	1	Weight (lb/ft) 0.114 +/- 10% Dimensions (ft.) Length = 100 +/- 0.2%	YAN - 1	1	8
9	Fishingline	Diameter 7/8" x 81' (2 x 23') + (2 x 9'6") + (1 x 16') Galvanized Comb. Rope (6 x 7 construction) Weight (air) = 0.568 lb/ft MBS = 12.4T (27337 lb)	1	Weight (lb/ft) 0.568 +/- 10% Dimensions (ft.) Length = 81 +/- 0.3%	YAN - 1	1	9
10	Lower Wingline	Diameter 3/4" x 7' Twisted Poly Dacron Rope Weight (air) = 0.798 lb (0.114 lb/ft)	2	Weight (lb/ft) 0.114 +/- 10% Dimensions (ft.) Length = 7 +/- 3.5%	YAN - 1 YAN - 5	1,5	10
11	Gore Line	Diameter 3/4" x 74'2" Twisted Poly Dacron Rope Weight (air) = 8.455 lb (0.114 lb/ft)	2	Weight (lb/ft) 0.114 +/- 10% Dimensions Length = 74'2" +/- 1%	YAN - 1	1	11
12	Gore Line	Diameter 3/4" x 16' Twisted Poly Dacron Rope Weight (air) = 1.824 lb (0.114 lb/ft)	2	Weight (lb/ft) 0.114 +/- 10% Dimensions (ft.) Length = 16 +/- 2%	YAN - 1	1	12
13	Chafer	R5263tex Polyamide (nylon) netting 4.5" Mesh size (KC) #96/108 (3mm), 16-carrier virgin braided nylon Color white 30 X 29 X 34.5 Meshes deep	1	Rtex 5263 +/- 10% Mesh size (in.) 4.5 +/- 3%	YAN - 1 YAN - 8	1,8	13
14	Codend Ring	2" Codend Ring, Material Ø 5/16" Weight (air) = 0.16 lb Galvanized Steel Construction	27	Weight (lb) 0.16 +/- 10%	YAN - 34 - 14	34	14

ITEM	PART	DESCRIPTION	QUANTITY	TOLERANCE	DRAWING	PAGE#	PART#
15	Belly Line	Diameter 5/8" x 10'4" 3 Strand Twisted Poly Dacron Rope Weight (air) = 0.095 lb/ft MBS = 4.1T (9000 lb)	2	Weight (Ib/ft) 0.095 +/- 10% <u>Dimensions</u> Length = 10'4" +/- 2%	YAN - 1	1	15
16	Hammerlock	3/8" Hammerlock, WLL = 7100 lb Effective length 2.75" Weight (air) = 0.77 lb Steel construction	2	Dimensions (in.) Length = 2.75 +/- 3%	YAN - 14 - 16 YAN - 36 - 39	14,36	16
17	Hammerlock	1/2" Hammerlock, WLL = 12000 lb Effective length 3.3" Weight (air) = 1.35 lb Steel construction	2	Dimensions (in.) Length = 3.3 +/- 3%	YAN - 15 -17	15	17
10		Albatross IV 5/8" Hammerlock, WLL = 18100 lb Effective Length 4" Weight (air) = 2.30 lb Steel construction	36	Dimensions (in.) Length = 4.0 +/- 3%	YAN - 16 - 18	16	18
18	Hammerlock	Delaware II 5/8" Hammerlock, WLL = 18100 lb Effective Length 4" Weight (air) = 2.30 lb Steel Construction	42	Dimensions (in.) Length = 4.0 +/- 3%	YAN - 16 - 18	16	18
19	Shackle	5/16" Trawl Shackle WLL = 0.65 Ton Effective length 1.2" Steel construction	2	Dimensions (in.) Length = 1.2 +/- 3%	YAN - 17 - 19 YAN - 36 - 39	17,36	19
20	Shackle	3/8" Trawl Shackle WLL = 0.92 ton Effective length 1.6" Steel construction	2	Dimensions (in.) Length = 1.6 +/- 3%	YAN - 18 - 20 YAN - 35 - 38	18,35	20
21	Shackle	1/2" Trawl Shackle WLL = 1.45 ton Effective length 2.0" Steel construction	8	Dimensions (in.) Length = 2.0 +/- 3%	YAN - 19 - 21 YAN - 26 - 29	19,26	21
22	Shackle	5/8" Trawl Shackle WLL = 3.25 ton Effective length 2.1" Steel construction	4	Dimensions (in.) Length = 2.1 +/- 3%	YAN - 20 - 22	20	22
23	Shackle	Door Shackle, WLL = 13.5 ton Effective length = 4.5" Weight (air) = 11.65 lb Steel Construction	2	Dimensions (in.) Length = 4.5 +/- 3%	YAN - 21 - 23	21	23
24	Swivel	3/8" Swivel SWL = 1.1 ton BS = 11000 lb Effective length 4.5" Steel construction	2	Dimensions (in.) Length = 4.5 +/- 3%	YAN - 22 - 24 YAN - 36 - 39	22,36	24
25	Swivel	Albatross IV 5/8" Swivel SWL = 2.6 ton BS = 26000 lb Effective length 6" Steel construction	8	Dimensions (in.) Length = 6 +/- 3%	YAN - 23 - 26	23	26
20	SIVOI	Delaware II 5/8" Swivel SWL = 2.6 ton BS = 26000 lb Effective length 6" Steel construction	4	<u>Dimensions (in.)</u> Length = 6 +/- 3%	YAN - 23 - 26	23	26
26	Swivel	3/4" Swivel SWL = 3.8 T (7600 lb) Effective length 6.6" Steel construction	6	<u>Dimensions (in.)</u> Length = 6.6 +/- 3%	YAN - 24 - 27	24	27

ITEM	PART	DESCRIPTION	QUANTITY	TOLERANCE	DRAWING	PAGE#	PART#
27	Roller Chain	Length 13.7" Weight (air) = 1.66 lb Steel Construction	38	Weight (lb) 1.66 +/- 10% Dimensions (in.) Length = 13.7 +/- 0.5%	YAN - 25 - 28	25	28
28	Dropper With 2 Shackles	Length 11.7" Weight (air) = 1.30 lb Steel construction	4	Weight (lb) 1.30 +/- 10% Dimensions (in.) Length = 11.7 +/- 0.5%	YAN - 26 - 29	26	29
29	Rubber Disk / Cookie	Diameter 4", thickness 1.1", Centerhole diameter 1.8", Weight (air) = 0.41 lb Rubber construction ** For thickness listed	**436	Weight (lb) 0.41 +/- 10% Dimensions (in.) Dia. = 4 +/- 10% Thickness = 1.1 +/- 50% Centerhole = 1.8 +/- 20%	YAN - 27 - 30	27	30
30	Rubber Roller	Diameter 16", thickness 5" Centerhole diameter 2.6" Weight (air) = 41.28 lb Rubber Construction with steel core	19	Weight (lb) 41.28 +/- 10% Dimensions (in.) Dia. = 16 +/- 2.5% Thickness = 5 +/- 2.5% Centerhole = 2.6 +/- 2.5%	YAN - 28 - 31	28	31
31	5" Rubber Spacer	Diameter 4.8", length 6.7" Centerhole diameter 2.3" Weight (air) = 4.03 lb Rubber construction	38	Weight (lb) 4.03 +/- 10% Dimensions (in.) Dia. = 4.8 +/- 5% Length = 6.7 +/- 5% Centerhole = 2.3 +/- 10%	YAN - 29 - 32	29	32
32	G-Hook	Leoperis 6 ton or equivalent Weight (air) = 5.061 lb L = 7", W = 4.1", thickness = 1.25" Gap = 0.8125", Hole dia. = 1"	4	Weight (lb) 5.061 +/- 3% Dimensions (in.) Length = 7.0 +/- 3% Width = 4.1 +/- 3%	YAN - 30 - 33	30	33
33	Flat Link	4.8" x 2" Flat Link, Ø 1" Weight (air) = 3.5 lb Steel Construction	4	Weight (lb) 3.5 +/- 3% Dimensions (in.) Length = 4.8 +/- 3% Width = 2.0 +/- 3%	YAN - 31 - 34	31	34
34	Connecting Link	3.5" x 1.7" Connecting Link, Ø 1" Weight (air) = 3.003 lb Steel Construction	14	Weight (lb) 3.003 +/- 3% Dimensions (in.) Inside length = 3.5 +/- 3% Inside width = 1.7 +/- 3%	YAN - 32 - 35	32	35
35	Steel Washer	Diameter 4.5", 3/8" thick Centerhole diameter 2.125" Weight (air) = 1.23 lb Steel construction	10	Weight (lb) 1.23 +/- 10% Dimensions (in.) Dia. = 4.5 +/- 3% Thickness = 0.375 +/- 3% Centerhole = 2.125 +/- 3%	YAN - 33 - 36	33	36
36	Idler Connection Chain	Weight (air) = 1.4 lb Steel Construction	2	Weight (lb) 1.4 +/- 10%	YAN - 35 - 38	35	38
37	Weak Link	Weight (air) = 2.2 lb Steel Construction	2	Weight (lb) 2.2 +/- 10%	YAN - 36 - 39	36	39
38	Float with beckets	Diameter 8" float Working depth = 3937 ft Buoyancy (freshwater) = 4.76 lb Weight (air) = 3.8 lb Aluminum Construction	36	Buoyancy (lb) 4.76 +/- 3% Depth (ft) 3937	YAN - 37 - 40	37	40
39	Trawl Door	Portuguese polyvalent Otter boards, 2.84 sq.m, Weight (air) = 990 lb	2	<u>Weight (lb)</u> 990 +/- 5%	YAN - 38 - 41	38	41
40	Sweep Gear Wire Section A	Diameter 3/4" x 22' 6" Trawlmaster or equivalent Galvanized wire (6 x19 FC RRL construction) Spliced weight (air) = 25.01 lb Wire weight (air) = 0.95 lb/ft MBS = 21.4T (42800 lb)	2	Weight (lb/ft) 0.95 +/- 10% Dimensions (ft.) Length = 22.5 +/- 0.5%	YAN - 9 YAN - 10	9,10	42

ITEM	PART	DESCRIPTION	QUANTITY	TOLERANCE	DRAWING	PAGE#	PART#
40	Sweep Gear Wire Section B	Diameter 3/4" x 9' 6" Trawlmaster or equivalent Galvanized wire (6 x19 FC RRL construction) Spliced weight (air) = 12.58 lb Wire weight (air) = 0.95 lb/ft MBS = 21.4T (42800 lb)	2	Weight (lb/ft) 0.95 +/- 10% Dimensions (ft.) Length = 9.5 +/- 0.5%	YAN - 9 YAN - 10	9,10	42
40	Sweep Gear Wire Section C	Diameter 3/4" x 16' Trawlmaster or equivalent Galvanized wire (6 x19 FC RRL construction) Spliced weight (air) = 18.46 lb Wire weight (air) = 0.95 lb/ft MBS = 21.4T (42800 lb)	1	Weight (lb/ft) 0.95 +/- 10% Dimensions (ft.) Length = 16 +/- 0.5%	YAN - 9 YAN - 10	9,10	42
41	Warp	Albatross IV Diameter 7/8" wire Bridon (no substitutions) Galvanized wire (6 x 26 Dyform FC RRL IPS Dark petroleum heavy lubricated) Wire weight (air) = 1.53 lb/ft MBS = 43.8 T (87600 lb)	2	<u>Weight (lb/ft)</u> 1.53 +/- 10%	YAN - 11A	11A	43A
	Warp	Delaware II Diameter 1" wire Galvanized wire (6 x 25 Flattened strand FC RRL IPS Bright finish Wire weight (air) = 1.8 lb/ft MBS = 46 T (92000 lb)	2	Weight (lb/ft) 1.8 +/- 10%	YAN - 11B	11B	43B
42	Backstraps (Door Legs)	Diameter 1/2" Trawlex, Length 9'6", 52 links breaking load 29.2 ton Weight (air) = 2.36 lb/ft	4	Weight (lb/ft) 2.36 +/- 10% Dimensions (in.) Length = 114 +/- 0.5%	YAN - 12A YAN - 12B YAN - 13A YAN - 13B	12A,12B, 13A,13B	44
10	Idler / Pennant	Albatross IV Diameter 9/16" x 17' wire Trawlmaster or equivalent Galvanized wire (6 x 37 FC IPS RRL construction) Wire weight (air) = 0.53 lb/ft MBS = 12.2 T (24400 lb)	2	Weight (lb/ft) 0.53 +/- 10% Dimensions (ft.) Length = 17 +/- 0.5%	YAN - 12A YAN - 13A	12A,13A	45A
43		Delaware II Diameter 9/16" x 33' wire Trawlmaster or equivalent Galvanized wire (6 x 37 FC IPS RRL construction) Wire weight (air) = 0.53 lb/ft MBS = 12.2 T (24400 lb)	2	Weight (lb/ft) 0.53 +/- 10% Dimensions (ft.) Length = 33 +/- 0.5%	YAN - 12B YAN - 13B	12B,13B	45B
44	Bridles / Legs	Diameter 5/8" x 30' wire Trawlmaster or equivalent Galvanized wire (6 x19 FC RRL construction) Wire weight (air) = 0.66 lb/ft MBS = 15 T (30000 lb)	4	Weight (lb/ft) 0.66 +/- 10% Dimensions (ft) Length = 30 +/- 0.5%	YAN - 11A YAN - 11B	11A,11B	46
45	Extension (Delaware Only)	Diameter 5/8" x 11' wire Trawlmaster or equivalent Galvanized wire (6 x19 FC RRL construction) Wire weight (air) = 0.66 lb/ft MBS = 15 T (30000 lb)	2	Weight (lb/ft) 0.66 +/- 10% Dimensions (ft.) Length = 11 +/- 0.5%	YAN -12B YAN - 13B	12B,13B	47
46	Belly Liner	#147 Knotless white nylon webbing 1/2" Mesh Size	1	<u>Rtex</u> 163 +/- 10% <u>Mesh size (in.)</u> 0.5 +/- 3%	YAN - 7	7	59
47	Codend Liner	#147 Knotless white nylon webbing 1/2" Mesh Size	1	Rtex 163 +/- 10% <u>Mesh size (in.)</u> 0.5 +/- 3%	YAN -7	7	60